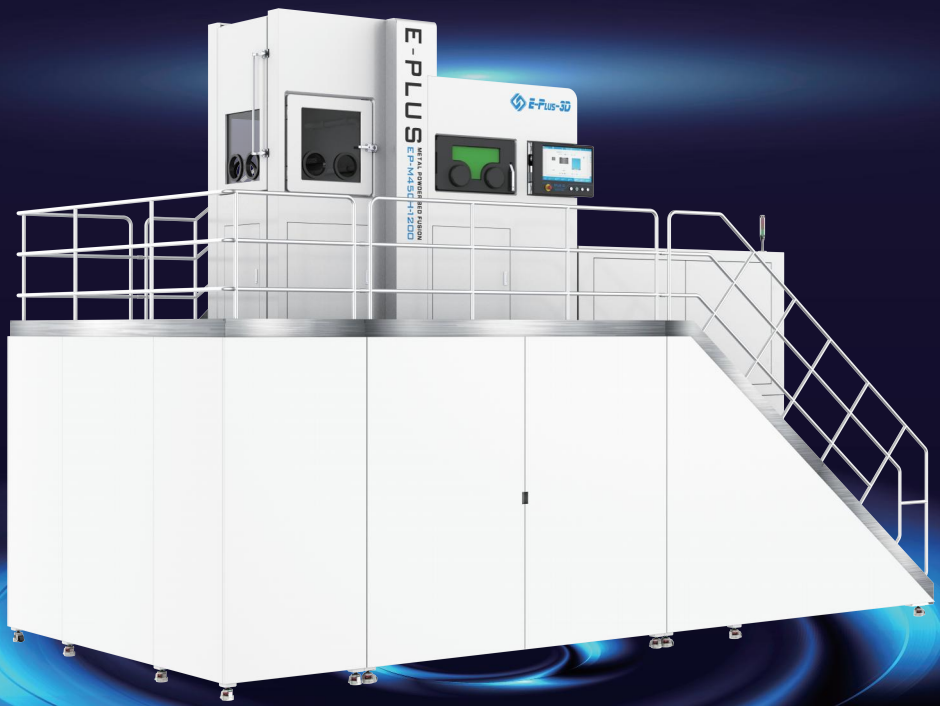
E-Plus-3D

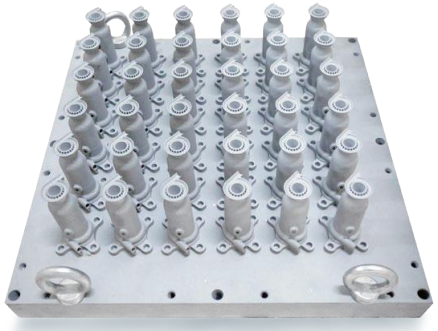
EP-M450H

Large Size & High Speed & Reliable Production
Metal Additive Manufacturing System



EP-M450H

Eplus3D introduces EP-M450H to the successful line of MPBF™ 3D printers. EP-M450H is a marvelous metal printer that makes the production of reliable and high quality large metallic parts viable on industrial scale without requiring any tools.



Multi-oil pipeline assembly parts
IN718
420 X 420 X 110 mm

Engine turbine casing assembly
IN718
φ 410 X 240 mm

Engine leaf ring structure
316L
φ 400 X 60 mm

TC4 titanium alloy
φ 393 X 340 mm

HIGH QUALITY

- Printed parts' density > 99.9%, deviation in parts' mechanical properties < 5%.
- The optimized gas flow design ensures efficient removal of smoke and splashes as well as achievement of uniform and consistent full size printing.
- Dynamic software with ability to divide the model into different sections like upper and lower surfaces, core areas and small areas etc. Different process parameters can be applied individually to these parts for high printed part quality.
- Repeatable positional accuracy along Z-axis of building direction ≤±5 μm.
- Overlapping deviation with dual laser printing ≤±0.1 mm. Overall mechanical properties of the printed part remains same when compared to printing results with the single laser machine.

HIGH EFFICIENCY

- Build volume (X x Y x Z): 450 x 450 x 1080 mm (height incl. build plate), build chamber volume ＞200 L.
- Printing with increased layer thickness can be realized, increasing the production capacity.
- With in-house developed processing software (EPHatch), optimized scanning strategies can be achieved with reduced print duration.
- Bi-directional powder recoating method leads to reduced recoating time.

RELIABLE

- Excellent core optic components from world-class supplier and mature process control parameter algorithm provides highest part quality.
- High quality uniform part printing due to excellent control over building environment and components.
- Tightly sealed build chamber maintains oxygen concentration <100 ppm and a stable pressure during printing.
- Sustained monitoring of powder left in feeder and ability to add powder without stopping the machine ensures uninterrupted part printing.
- Double protection of chamber door is attained due to dual gas releasing ports on top of printing chamber.

COST-EFFECTIVE & EASY OPERATION

- Three-stage filtration system with permanent filter can use blow back function to remove the fume.
- Highly user friendly software interface and one-click printing technology makes printing super simplified.
- Comparability with different types of recoater lips such as ceramic, PU, alloy steel etc.
- Reduced gas consumption during printing ≤12 L/min helps reducing operation cost.
- Traceable print records after every print and real-time display of readings for various sensors.

OPEN SYSTEM

- Open parameters for editing laser power, scan speed, scan direction, up and down facing surfaces etc.
- Open system ensures freedom to choose among wide range of metal powders available in market.
- Process software can be integrated with Siemens NX software to realize effective planning of design, simulation and printing path planning, within one software and highly improving the production efficiency.
- Process software supports SLC and CLI formats.

EP-M450H
PARAMETER

Machine Model	EP-M450H
Build Volume (X x Y x Z) (height incl. build plate)	450 x 450 x 1080 mm (17.72 x 17.72 x 42.52 in)
Optical System	Fiber Laser 1 / 2 / 4 x 500 W (700 W and 1000 W are optional)
Spot Size	70 - 120 µm
Max Scan Speed	8 m/s
Layer Thickness	20 - 120 µm
Theoretical Printspeed	Up to 190 cm^3/h
Material	Titanium Alloy, Aluminum Alloy, Nickel Alloy, Maraging Steel, Stainless Steel, Cobalt Chrome, Copper Alloy, etc.
Power Supply	380 V, 50 / 60 Hz, 14 ~ 22 kW
Gas Supply	Ar / N_2
Oxygen Content	≤100 ppm
Dimension (W x D x H)	6410 x 3670 x 4850 mm
Weight	15000 kg
Software	EPControl, EPHatch
Input Data Format	STL or other Convertible File

Notice: Eplus3D reserves the right to explain any alteration of the specifications and pictures.